

#### Introduction

Company **KOHAFLEX** was founded in 1992. Kohaflex is manufacturing metal pressure hoses from stainless steel, expansion joints, high-pressure, plastic and PTFE hoses. Business activities are oriented on selling of rubber and plastic hoses, rubber and farbric expansion joints, fittings, thermalinsulation fabrics and seeling components. Company **KOHAFLEX** also practise engineering activity in area of compensation pipelines, aplications of hoses and other offered products. Products company **KOHAFLEX** are certificated by Slovak state sample rooms. Since year 2002 company has certificated system of quality control ISO 9001:2000.

#### Use of hydraulic hoses

Thermoplastic and rubber hoses could be used in following applications:

- in minihydraulic from Ø 2 up to 4 mm
- in common low-pressure and high-pressure hydraulic up to 700 bar
- in ultra high-pressure hydraulic up to 2800 bar
- in painting technique Airless
- in chemical plant
- at high-pressure cleaning by water (etc. pipeline)
- at concrete and Water Jetting
- ar cleaning of canals
- for gas medium (propane calor gas, coal-gas, natural gas, acetylene, argon)
- for fuel and oil (petrol, mineral oil, petroleum material)
- for transport of water, water and oil emulsions
- for pressured air pneumatics

#### **Tests for hoses**

KOAHFLEX on request does following for armed hoses:

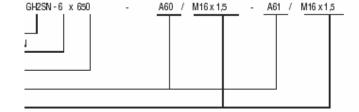
- pneumatic test for tightness of pressured air or nitrogen up to pressure 0,6 Mpa
- hydraulic test for pressure resistance 1,5 times of nominal pressure
- penetration test for conjuction of molecule He and will issue the TESTING RECORD about the test flow

#### **Orderina**

#### Hoses with direct fittings

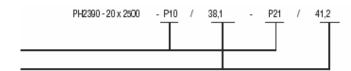
Type of hose Inside diameter DN Lenght in mm

Type of endings Connecting dimension



#### Hoses with flange fittings

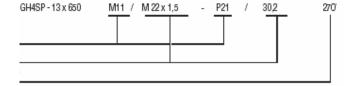
Type of endings Connecting dimension



#### Hoses with angular fittings

Type of endings

Connecting dimension Relative position of endings displacement



### **Marking of hoses**

KOHAFLEX	9/98 alebo H 010/98	PN 250	DN 20
označenie firmy	mesiac a rok výroby alebo číslo zmluvy o dielo	nominálny tlak	nominálny priemer

#### **Linear tolerance**

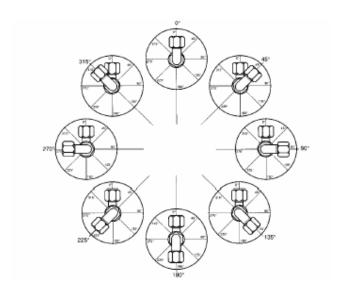
L (mm)	up to DN 25	from DN 25 up to DN 50	from DN 60 up to DN 100
up to 360	+ 7 - 3	+ 12 - 4	
from 630 up to 1250	+ 12 - 4	+ 20 - 6	+ 25 - 6
from 1250 up to 2500	+ 20 - 6	+ 25 - 6	
from 2500 up to 8000		+ 1,5 % - 0,5 %	
from 8000		+ 3 % - 1 %	

Linear tolerance is in (mm).

### Total lenght of hose



### Angle of endings displacement



#### Thermoplastic hoses DIN 20024/ISO 6803

Thermoplastic hoses are evolutionary new and they have a lot of advantages in comparison with rubber hydraulic hoses, following:

- high flexibility and good elasticity
- small outside diameter and small bending radius, generally 6-times DN of hose
- high limit of fatigue at the alternating bending stress
- temperature resistance from − 50 °C up to + 125 °C, good elasticity also at − 50 °C
- good resistance against aggressive medium
- they do not slack and also age by UV radiance
- any abrasion of inside ply and for that there is no pollution in hydraulic system
- resistant against oil according to ASTM no. 3 and ozone ASTM D 518
- have min. pressure defection issued by smooth ply
- they are 1/3 lower weight in comparison with traditional rubber hoses
- possibility to deliver in multiply version (twin, triple)
- do not contain halogens, so in the case of fire there will not be toxic gas

#### PH

PH 2040N PH2040H PH2020N

# High pressured hydraulic DIN 20022 Part 1



**Inside ply of hose**: inside ply for 2040N polyamid for 2040H polyester – elastomer

**Arming**: braiding from steel wire with high firmness

in traction

Outside ply: black polyuretane, other colours according to selection

Range of temperatures: from − 40 °C up to + 110 °C, for hydraulic fluids on base of synthetic and mineral oils. Change of lenght by effect of pressure and temperature from +2% up to -4%. Use: general hydraulic on base of synthetic or mineral oils, high-lifting equipment, earth machines, instruments, PH 2040N gas-creating mediums, transporting of drinks, transpotring of colours, for higher chemical resistance

Ø 2,3,4 - hose PH 2020N

DN	Inside diameter (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
2	2	4,9	47,5	190	20	0,016
3	2,9	6	40	160	30	0,023
4	4	8,1	44	176	40	0,042
5	4,7	9,8	34	136	30	0,11
6	6,3	11,9	31	124	40	0,16
8	8,2	14,0	25	100	50	0,21
10	9,7	15,9	24	96	60	0,24
12	12,8	19,3	18,5	74	<i>7</i> 5	0,29
16	16,0	23,5	14	56	110	0,39
20	19,4	26,7	12,5	50	170	0,50
25	25,0	33,5	10	40	230	0,60

#### PH

# High pressure hose DIN 20022 Part 2

PH 2370N PH590



Inside ply of hose: polyamid from Ø12

polyester - elastomer

Arming: double braiding from wound steel

wire with high firmness in traction

Outside ply: black polyuretane, other colours according to selection

Range of temperatures: from – 40 °C up to + 100 °C short-time +125 °C for oils on base of synthetic and mineral oils, maximum +57 °C for hydraulic medium on base of water. Change of lenght by effect of pressure and temperature from +2% up to -4%.

**Use**: general hydraulic on base of synthetic or mineral oils, polyamid ply partly resistant to agresive chemical materials, suitable for colours, espacially suitable for hydraulics instruments, tension elements, life-saving equipments

Ø 16,20,25 for PH 590

DN	Inside diameter (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
6	6,3	12,4	46,5	186	70	0,19
8	8,2	14,3	35,0	140	100	0,25
10	9,7	16,4	33,0	132	120	0,33
12	12,8	19,6	27,5	110	150	0,42
16	15,9	24,6	21,0	84	152	0,57
20	19,1	27,9	15,5	62	178	0,66
25	25,4	36,1	14,0	56	203	0,88

#### PH

PH2390

# High pressured hydraulic DIN 20023 Part 1



Inside ply of hose: polyester – elastomer Arming: double braiding from wound steel wire with high firmness in traction
Outside ply: polyester – elastomer

Range of temperatures: temperature resistance from  $-40\,^{\circ}\text{C}$  up to  $+100\,^{\circ}\text{C}$  (short-time  $+125\,^{\circ}\text{C}$ ) Use: general high pressured hydraulic on base of synthetic or mineral oils, espacially suitable for tension elements, earth machines, life-saving equipments, hydraulic equipment, lifting equipments

DN	Inside diameter (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
10	9,7	18	44,5	178,0	160	0,42
12	12,8	21	41,5	166,0	200	0,565
16	16	24,8	35,0	140,0	240	0,775
20	19,4	29	35,0	140,0	290	0,93
25	25	35	28,0	112,0	340	1,255

## PH

PH2240

#### High pressured hydraulic Extremely high pressure



Inside ply of hose: DN 4-8

polyoxymethylene DN 10-25 polyamid Arming: four wounded braidings from steel wire with high firmness in traction

Outside ply: polyamid DN 4-8 blue, DN 10-25 black

Range of temperatures: temperature resistance from − 40 °C up to +100 °C (short-time +125 °C) Use: high pressured hydraulic on base of synthetic or mineral oils, for gas-creating mediums, for chemically agresive mediums, colours, hydraulic biassing equipments, testing conditions

DN	Inside diameter (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
4	3,9	9,5	220	550	100	0,19
5	4,7	11,5	180	450	130	0,28
6	6,3	12,5	164	410	155	0,32
8	8,0	15,1	150	375	175	0,44
10	9,7	19,4	140	350	190	0,70
12	12,8	22,5	130	325	200	0,94
20	19,4	30	100	250	250	1,39
25	25	37	90	225	300	1,90

#### PH

PH2640D

#### High pressured hydraulic Extremely high pressure



Inside ply of hose: DN 4-8 polyoxymethylene DN 10-25 polyamid Arming: six wounded braidings from steel

wire with high firmness in traction Outside ply: polyamid DN - blue

Range of temperatures: from - 40 °C up to +100 °C short-time +125 °C for oils on base of synthetic or mineral oils

Use: high pressured hydraulic on base of synthetic or mineral oils, for gas-creating mediums, for chemicaly agresive mediums, colours, hydraulic biassing equipments, testing conditions

DN	Inside diameter (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
4	3,9	10,6	280	700	140	0,19
5	4,7	13	250	625	175	0,41
8	8	16,9	210	525	225	0,68
12	12,8	24,5	180	450	290	1,36
20	19,4	33,0	140	350	350	2,10

#### PH

#### Teflon hoses PTFE



Inside ply of hose: PTFE

Arming: braiding from steel wire with high

firmness in traction

**Range of temperatures**: from  $-70\,^{\circ}\text{C}$  up to  $+150\,^{\circ}\text{C}$ , for steam  $250\,^{\circ}\text{C}$  at 1 MPa

Use: medium heavy hydraulics at high temperature, chemicaly agresive mediums, acids,

alkaline and chloride fusions of water

PH2030T

DN	Inside diameter (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
5	4,7	7,8	27,5	110	50	0,09
6	6,3	9,5	24	96	75	0,13
8	8,2	11,5	20	80	100	0,17
10	9,7	13,3	17,5	70	120	0,19
12	12,8	16,7	15	60	135	0,29
16	16	20	12,5	50	160	0,34
20	19,4	23,5	10	40	200	0,41
25	25	29	8	32	250	0,51

PH 2033T

DN	Inside diameter (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
6	6,3	11,0	27,5	110,0	75	0,23
8	8,2	13,2	25,0	100,0	100	0,26
10	9,7	15,0	22,5	90,0	120	0,34
12	12,8	18,8	20,0	80,0	135	0,47
16	16,0	21,5	17,5	70,0	160	0,53
20	19,4	25,5	15,0	60,0	200	0,69
25	25,0	31,0	12,5	50,0	250	0,81

#### Rubber hydraulic hoses

Most often used in hydraulic machines and equipments. Main advantage of rubber hydraulic hoses opposite thermoplastic hoses is long-time lasting tradition, variousness of range of goods and price of hoses.

**GH** 

Hoses for high pressure cleaning equipments

**GHHW1T** 



**Inside ply of hose**: water resistant

synthetic rubber

Arming: one-ply wired braiding

Outside ply: synthetic rubber with high resistance against abrasion, ozone and atmospheric

effect, possibility to deliver in blue and green colour

Range of temperatures: from – 10 °C up to +155 °C, min. working temperature of hose -40 °C

NOTE: recommended medium: water

DN	Inside diameter (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
6	6,4	13,5	23,0	100,0	100	0,23
8	7,9	15,0	21,0	85,5	114	0,27
10	9,5	17,4	21,0	78,5	127	0,33
12	12,7	20,7	16,0	68,0	178	0,42

#### **GH**

# Hoses for high pressure cleaning equipments

#### **GHHW2T**



Inside ply of hose: water resistant

synthetic rubber

**Arming**: double-ply wired braiding

Outside ply: synthetic rubber with high resistance against abrasion, ozone and atmospheric

effect, possibility to deliver in blue and green colour

Range of temperatures: from − 10 °C up to +155 °C, min. working temperature of hose -40 °C

NOTE: recommended medium: water

DN	Inside diameter (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
6	6,4	15,0	45,0	175,0	100	0,37
8	7,9	16,4	40,0	147,0	114	0,41
10	9,5	18,9	40,0	135,0	127	0,52
12	12,7	22,0	28,0	115,0	178	0,63

#### **GH**

# High pressured hydraulics DIN 20 021 – 3TE

#### **GH3TE**



Inside ply of hose: oil resistant synthetic

rubber

Arming: two textile braids Outside ply: rubber with high resistance against oil and atmospheric effect Range of temperatures: from  $-40\,^{\circ}\text{C}$  up to  $+100\,^{\circ}\text{C}$ , short-time up to  $125\,^{\circ}\text{C}$ 

DN	Inside diameter (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
5	4,8	12,8	16,0	64,0	40	0,129
6	6,4	14,4	14,5	58,0	45	0,153
8	8,0	16,9	13,0	52,0	55	0,210
10	9,5	18,5	11,0	44,0	70	0,241
12 (13)	12,7	21,7	9,3	37,0	85	0,299
16	16,0	25,9	8,0	32,0	105	0,405
20	19,0	29,0	7,0	28,0	130	0,470
25	25,4	35,9	5,5	22,0	150	0,633
32	31,8	42,3	4,5	18,0	190	0,774
40	38,1	49,6	4,0	16,0	240	0,973
50	50,8	62,3	3,3	13,0	300	1,246

#### **GH**

# High pressured hydraulics DIN 20 022

#### GH1ST GH1SN



Inside ply of hose: black, oil containing

synthetic rubber

Arming: mono-ply wired braiding

Outside ply: black synthetic rubber with high resistance against ozone and other atmospheric effect

Range of temperatures: from – 40 °C up to +100 °C, short-time up to 125 °C

Use: overflow of hydraulic fluids, as a: mineral oils, water-oil emulsions, water-glycol fusions,

w a ₽N	Inside diameter	Outside diameter		e diameter mm)	Max. working	Min. burst pressure	Min. bending		Weight (kg/m)	
e	(mm)	of arming (mm)	1ST, 1ST2	1SN, 1SN2	pressure (Mpa)	(Mpa)	radius (mm)	1ST	1SN	
'4	4,8	9,5	12,7	11,8	25,0	100,0	90	0,19	0,18	
Ę	6,4	11,1	15,9	13,4	22,5	90,0	100	0,28	0,22	
8	7,9	12,7	17,5	15,0	21,5	85,0	115	0,33	0,26	
10	9,5	15,1	19,8	17,4	18,0	72,0	130	0,42	0,33	
Ĭ3	12,7	18,2	23,0	20,6	16,0	64,0	180	0,53	0,43	
<b>3</b> 6	15,9	21,4	26,2	23,7	13,0	52,0	200	0,63	0,50	
20	19,0	25,4	30,2	27,7	10,5	42,0	240	0,79	0,65	
25	25,4	33,3	38,1	35,6	8,8	35,0	300	1,13	1,00	
32	31,8	40,5	46,0	43,5	6,3	25,0	420	1,45	1,26	
#10	38,1	46,8	52,4	50,6	5,0	20,0	500	1,76	1,57	
<b>5</b> 00	50,8	60,3	66,7	64,0	4,0	16,0	630	2,60	2,21	

T

E: temperature resistance of hose 1ST2 ans 1SN2 is from -55 °C up to +150 °C

#### GH

# High pressured hydraulics DIN 20 022

#### GH2ST GH2SN



Inside ply of hose: black, oil containing

synthetic rubber

**Arming**: double-ply wire braiding

Outside ply: black synthetic rubber resistance against ozone and other atmospheric effect

Range of temperatures: from – 40 °C up to +100 °C, short-time up to 125 °C

Use: overflow of hydraulic fluids, as a: mineral oils, water-oil emulsions, water-glycol fusions,

water and air

NOTE: temperature resistance of hose 2ST2 ans 2SN2 is from -55 °C up to +150 °C

DN	Inside diameter	Outside diameter of	dian	side neter nm)	Max. working pressure	Min. burst pressure	Min. bending radius	Weight	(kg/m)
	(mm)	arming(mm)	2ST, 2ST2	2SN, 2SN2	(Mpa)	(Mpa)	(mm)	2 ST	2SN
4	4,8	11,1	15,9	13,4	41,5	165,0	90	0,39	0,34
6	6,4	12,7	17,5	15,0	40,0	160,0	100	0,44	0,37
8	7,9	14,3	19,0	16,6	35,0	140,0	115	0,51	0,43
10	9,5	16,7	21,4	19,0	33,0	132,0	130	0,62	0,52
13	12,7	19,8	24,6	22,2	27,5	110,0	180	0,74	0,62
16	15,9	23,0	27,8	25,4	25,0	100,0	200	0,88	0,77
20	19,0	27,0	31,7	29,3	21,5	85,0	240	1,12	0,97
25	25,4	34,9	39,7	38,1	16,5	65,0	300	1,50	1,43
32	31,8	44,4	50,8	48,3	12,5	50,0	420	2,52	2,27
40	38,1	50,8	57,2	54,6	9,0	36,0	500	2,68	2,37
50	50,8	63,5	69,8	67,3	8,0	32,0	630	3,47	3,13

**GH** 

High pressured hydraulics - ultra high pressure DIN 20023

**GH4SP** 



Inside ply of hose: black, oil containing

synthetic rubber

Arming: fourplies wire spiral braiding

Outside ply: black synthetic rubber resistance against ozone and other atmospheric effect

Range of temperatures: from – 40 °C up to +100 °C, short-time up to 125 °C

Use: overflow of hydraulic fluids, as a: mineral oils, water-oil emulsions, water-glycol fusions,

water and air

NOTE: outside rubber of 4SP3 is antistatic and fire resistant, assigned for mining industry

DN	Inside diameter (mm)	Outside diameter of arming (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
6	6,4	14,8	17,8	50,0	180,0	150	0,59
10	9,5	17,6	21,4	46,0	178,0	180	0,76
13	12,7	20,2	24,6	41,5	166,8	230	0,92
16	15,9	23,8	28,2	35,0	140,0	250	1,13
20	19,0	28,2	32,2	35,0	140,0	300	1,57
25	25,4	35,3	39,7	28,0	112,0	340	2,04
32	31,8	46,0	50,8	21,0	84,0	460	3,28
40	38,1	52,4	57,2	18,5	74,0	560	3,80
50	50,8	65,3	69,8	16,5	64,0	660	5,36

#### **GH**

#### **GH4SH**

# High pressured hydraulics - ultra high pressure DIN 20023



Inside ply of hose: water resistant

synthetic rubber

Arming: fourplies wire spiral braiding

Outside ply: rubber with high resistance against oil and atmospheric effect Range of temperatures: from  $-40\,^{\circ}\text{C}$  up to  $+100\,^{\circ}\text{C}$ , short-time up to  $121\,^{\circ}\text{C}$ 

DN	Inside diameter (mm)	Outside diameter (mm)	Max. working pressure (Mpa)	Min. burst pressure (Mpa)	Min. bending radius (mm)	Weight (kg/m)
20	19,0	32,2	42,0	168,0	280	1,556
25	25,4	38,7	38,0	152,0	340	2,087
32	31,8	45,5	32,5	130,0	460	2,571
40	38,1	53,5	29,0	116,0	560	3,439
50	50,8	68,1	25,0	100,0	700	4,903

#### Protective hoses

#### Thermal protection:

**Pyrotex** - sleeve from glass yarns coated with silicone rubber. It has a ability to resist splashed moulded metal without leaving scabs.

Working temperature: up to 260  $^{\circ}$ C non-stop, up to 1090  $^{\circ}$ C for 20 minutes, up to 1640  $^{\circ}$ C for 30 seconds Dimensions of sleeve: DN 10,11,12,16,19,22,25,28,32,35,38,41,44,51,57,63,70,76,82,88,102

**BB51 and BB52** - sleeves from ceramic yarns, which are reinforced with glass (BB51) or inconel (BB52), what increase thermal and mechanical characteristic.

Working temperature: BB51 – up to 700 ℃ non-stop

BB52 - up to 1100 ℃ non-stop

Dimensions of sleeve: DN 10,15,20,25,28,30,40,50,60

CB30 - sleeve from glass yarns

Working temperature: up to 550 °C non-stop

Dimensions of sleeve: DN 12,15,20,25,30,35,40,45,50,60,70,80,100

NOTE: More information you can find in our catalogue for Thermal insulating materials.



**Metal spirals** – circular section (type SK) or flat section (type SP) made from high quality flexible wire protective from mechanical damage. Spiral must be put before mounting the fittings.

Dimensions of spiral:

SK14	SK23	SK30	SK48
SK18	SK25	SK34	SK51
SK20	SK27	SK41	SK52
SP13	SP19	SP26	SP41
SP15	SP21	SP29	SP48
SP17	SP23	SP33	SP54

**Plastic spiral** – **GS** – made from highflexible plastic, suitable for protection of hoses before mechanical damage, suitable also for binding lobe of hoses.

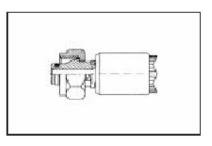
Dimensions of spiral: outside / inside diameter

GS 12/8	GS 25/20	GS 50/44	GS 90/80
GS 16/12	GS 32/27	GS 63/56	GS 110/100
GS 20/16	GS 40/36	GS 75/67	

**W** 10

### Fitting type W 10

KAE – KAERCHER OER – OERTZEN, WAP

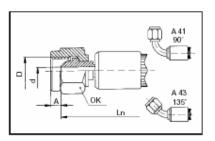


				d Typ hadice					
DN	IN	D	GG	GHM, GHH, PHTC, PH2030T, GH1SN/1ST, GH2SN/2ST	4SP	24400	PH 2840D	Α	OK
				PH2040N/2040H, PH2370N/590	PH2390H	푼	표		
6	1/4	M 22x1,5 KAE							
8	5/16	M 22x1,5 KAE							
8	5/16	M 22x19 0ER							
8	5/16	M 21x1,5 WAP							
10	38	M 22x1,5 KAE							
10	38	M 22x19 0ER							
10	38	M 21x1,5 WAP							
12	1/2	M 22x1,5 KAE							

A 40

## Fitting type A 40

For sealing cone  $60\,^{\circ}$  with BSP thread (DKR)

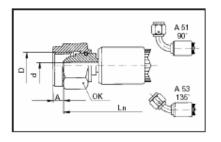


				d					
				Typ hadios				1	
DN	IN	D	GG	GHM, GHH, GH1SW1ST, GH2SW2ST	4SP	24400	PH 2840D	А	OK
				PH2040N/2040H, PH2370N/590	PH2390H	푼	t		
2	561								
3	1/8	G 1/4		2				3,5	17
4	5/32	G 1/4	3,5	3				3,5	17
45	3/16	G 1/4		2,4		2,4	2	3,5	17
6	1/4	G 1/4	5,5	4	3,6	3,6		3,5	17
8	5/16	G3/8	7	5,5	5,5	4		3,5	22
10	38	63/8	9	7	7	5		3,5	24
12/13	1/2	G 5/8	12	10	9	7		5,5	27
16	98	G 3'4		13	12			5,5	32
20	34	G 1°		15,5	15	13		5,5	41
25	1	G 1 1/4		21,5	20	17,5		8	50
32	114	G 1 1/2*		28	17			8	56
40	11/2	G2*		34	33			9	70
50	2	G 2 1/2*		46	44			9	80

A 50

# Fitting type A 50

For sealing cone 60° with BSP thread

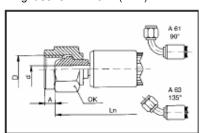


				d				ı	
				Typ hadice				ı	
DN	IN	D	GG	GHM, GHH, PHTC, PH2030T, GH1SN/1ST, GH2SN/2ST	4SP	H 2440	H 2840D	А	OK
				PH2040N/2040H, PH2370N/590	PH2390H	王	歪		
2	5/64								
3	1/8	G 1/8		2					17
4	5/32	G 1/8		2					17
5	3/16	G 1/8		2,4					17
6	1/4	G3/8		3,8					19
8	5/16	G 1/4		3,8					19
10	3/8	G 1/2		6,5				6,4	24
12/13	1/2	G 1/2		9,5	9	7		6,5	27
16	5/8	G 5/8		12	12			8,2	30
20	3/4	G 3/4		15,5	15			8,3	32
25	1	G1"		20	20			10,8	41
32	1 1/4	G 1 1/4		27	27			10,3	50
40	1 1/2	G 1 1/2		33	33			10,5	56
50	2	G2*		42	42			10,5	70

A 60

### Fitting type A 60

For sealing cone from 24° to 60° Light serie DIN 7647 (DKL)

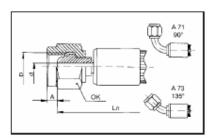


			_	d					
DAL			<del></del>	Typ hadice				١, ١	ov.
DN	IN	D	GG	GHM, GHH, PHTC, PH2030T, GH1SN/1ST, GH2SN/2ST	4SP	PH24400	PH28400	А	OK
				PH2040N/2040H, PH2370N/590	PH2390H	푼	古		
2	5/64								
3	1/8	M 12x1,5		2				2,5	
4	5/32								
45	316	M 12x1,5		3				3	17
6	1/4	M 14x1,5		4		3,6	2	3	17
8	5/16	M 16x1,5		5,5				3	19
10	3/8	M 18x1,5		7				3	22
12/13	1/2	M 22x1,5		10	9			5	27
16	5/8	M 26x1,5		13	12			5	32
20	34	M 30x1,5		15,5	15			5	36
25	1	M 38x1,5		21,5	20			7	46
32	11/4	M 45x2,0		28	27			7	50
40	11/2	M 52x2,0		34	33			9	56
50	2								60

A 70

# Fitting type A 70

For sealing cone from 24  $^{\circ}$  to 60  $^{\circ}$  Heavy serie DIN 3902 (DKS)

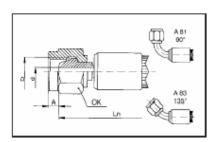


				d					
	l			Typ hadice					
DN	N	D	GG	GHM, GHH, GH1 SN/1 ST, GH2SN/2ST	4 SP	PH 2440D	PH 28400	А	OK
				PH2040W2040H, PH23F0W590	PH2390H	古	赱		
2	564								
3	1/8								
4	5/32				l .				
5	316	M 14x1,5			2,4	2,4	2		22
6	1/4	M18x1,5		4				4	22
8	5/16	M 20x1,5		6,5				4,5	24
10	38	M 22x1,5		7	l .			7,5	27
12/13	1/2	M 24x1,5		10	9			7	30
16	5/8	M 30x2,0		13	12			10,5	36
20	34	M 36x2,0		15	15			11	46
25	1	M 42x2,0		21	20			13,5	50
32	114	M 52x2,0		27	27			15,5	60
40	11/2	· ·							
50	2								

A 80

# Fitting type A 80

For sealing cone from 24° to 60° Light serie DIN 3902

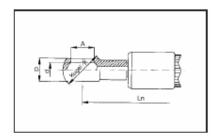


1				d Tourise					
l	l	_	<u> </u>	Typhadice			_		
DN	N	D	GG	GHM, GHH, GH1 SW1 ST, GH2SW2ST	4 SP	PH 2440D	PH 28400	А	OK
				PH2040W2040H, PH23F0W590	PH2390H	꿆	퓬		
2	5/64								
3	1/8								
4	5/32								
5	3/16								
6	1/4	MSts MBts M8ts							
8	5/16	M18x1,5							
10	3/8	M 18x1,5,M 22x1,5							
12/13	1/2	M 26x1,5							
16	5/8	M 27x1,5, M 27x2		12	12			6	32
20	3/4	M 30x2		15	15			6,5	36
25	1	M 36x2		21	20			7	45
32	11/4	M 45x2		27	27			9,5	55
40	11/2	M 52x2		34	33			10	60
50	2								

**B** 10

### Fitting type B 10

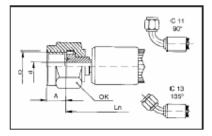
DIN 7642



				d Typhadice					
DN	N	К	GG	GHM, GHH, GH1 SW1 ST, GHZSN/ZST	45P	PH240D	PH26400	А	D
2	5/64								
	1/8								
4	5/32								
5	3/16	17	3,5	3				10	10
6	1/4	20	5,5	4				12	12
8	5/16	24	7	5,5				14	14
10	3/8	28	9	7				16	16
12/13	1/2	32	12	10	9			20	18
16	5/8	39		13	12			25	22
20 25	3/4	46		15,5	15			30	26
	1	54		21,5	20			36	30
32	11/4	67		28	27			44	38
40	11/2				33				
50	2				44				

C 10

# Fitting type C 10

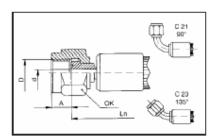


				d					
I	l l	_	_	Typ hadice			_	١.	
DN	N	D		GHM, GHH,	4 SP	8	PH28400	A	OK
			GG	GH1 SW1 ST, GH2SW2ST		PH2440D			
$\perp$	ldot				PH2390H	n.	ы		
2	5/64								
3	1/8								
4	5/32								
4/5	3/16	M12x1,5	3,5	3				7	17
6	1/4	M14x1,5	3,5	4				7	17*19
8	5/16	M16x1,5	7	5,5				7	19*22
10	3/8	M18x1,5	9	7				7	22
12/13	1/2	M 22x1,5	12	10				9	27
16	5/8	M 26x1,5		13				9	32
20	3/4	M 30x1,5		15,5				9	36
25	1	M 38x1,5		21,5				11	46
32	11/4	M45x2,0		28				11	55
40	11/2								
50	2								

C 20

# Fitting type C 20

With BSP thread (DKRF)

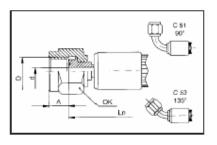


				d Typ hadice					
DN	IN	D	GG	GHM, GHH, GH1SN1ST, GH2SN2ST	4SP	PH 24400	PH 2640D	А	ОK
2	5/64								
3	1/8								
4	5/32								
5	3/16	G 1/4	3,5	3				7	17
6	1/4	G 1/4	5,5	4				7	17
8	5/16	G 3/8	7	5,5				7	22
10	3/8	G 1/2	9	7				9	27
12/13	1/2	G 5/8	12	10	9			9	27
16	5/8	G 3'4		13	12			9	32
20	3/4	61		15,5	15			12	41
25	1	G11/4		21,5	20			11	50
32	1 1/4	G11/2		28	27			11	60
40	1 1/2				33				
50	2				44				

C 50

# Fitting type C 50

With BSP thread

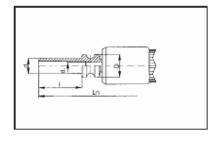


				d					
				Typ hadice					ı
DN	IN	D	GG	GHM, GHH, GH1SN/1ST, GH2SN/2ST	4 SP PH2390H	PH 24400	PH 2640D	А	OK
2	5/64								
3	1/8								Ш
4	5/32								
5	3/16								
6	1/4								
8	5/16	6 1/4	7	5,5				7	14
10	3/8	63/8	9	7				7	22
12/13	1/2	6 1/2	12	10				9	27
16	5/8	6.5/8		13				9	30
20	3/4	634		15,5				9	32
25	1	G1		21,5				11	41
32	1 1/4	611/4		28				11	50
40	1 1/2								
50	2								

**D** 10

# Fitting type D 10

For sealing cone 74°

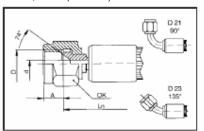


				d Typ hadice					П
DN	IN	D	GG	GHM, GHH, GH1SN/1ST, GH2SN/2ST	4SP	PH 24400	PH 2640D	Α	OK
2	5/64								
3	1/8								Ш
4	5/32								ı
5	3/16	G 1/4	3,5	3				7	17
6	1/4	G 1/4	5,5	4				7	17
8	5/16	G 3/8	7	5,5				7	22
10	3/8	G 1/2	9	7				9	27
12/13	1/2	G 5/8	12	10	9			9	27
16	5/8	G 3'4		13	12			9	32
20	3/4	61		15,5	15			12	41
25	1	G11/4		21,5	20			11	50
32	1 1/4	G11/2		28	27			11	60
40	1 1/2				33				
50	2				44				

**D 20** 

### Fitting type D 20

For sealing cone 74° with UNF thread SAE, J514 (IGJ-JIC)

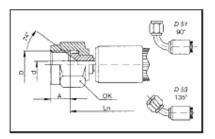


			⊢	d				ı	
l			Ь	Typ hadice				I . I	
DN	IN	D	GG	GHM, GHH, GH1SN/1ST, GH2SN/2ST	4SP	PH244D	PH2840D	А	OK
				PH2040N/2040H, PH2370N/590	PH2390H	퓬	亡	Ш	
2	5/64								
3	1/8								
4	5/32	7/16-20UNF		2				7,5	14
5	3/16	7/16-20UNF		2,4				8	14
6	1/4	1/2-20UNF		3,8	3,6			8	17
8	5/16	9/6-18UNF		5,5	5,5			9,5	17
10	3/8	3/4-16LINF		7	7			10,5	22
12/13	1/2	7/9-14 UNF		10	9			13,5	27
16	5/8	1 1/1612UNF		13	12			15,5	32
20	3/4	15/1612UNF		15,5	15			16,5	38
25	1	1 5/9 12 UNF		21,5	20			17	50
32	1 1/4	17/9 12 UNF		28	27			20	56
40	1 1/2								
50	2								

**D** 50

### Fitting type D 50

For sealing cone 74° with UNF thread SAE J514

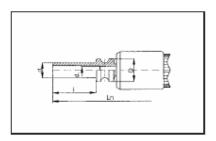


				d					
				Typhadice					
DN	N	D	GG	GHM, GHH, PHTC, PH2030T, GH1 SW1 ST, GH2 SW2ST	4 SP	PH 2400D	PH 28400	Α	OK
				PH2040W2040H, PH23F0W590	PH2390H	盂	퓬		
2	5/64								
3	1/8								
4	5/32								
5	3/16								
6	1/4	7/16-20JNF		4				10	14
8	5/16	1/2-20UNF		5,5				10	17
10	3/8	9/16-18UNF		7				10	17
12/13	1/2	3/4-16 UNF		10	9			11	22
16	5/8	7/8 14 UNF		13	12			13	27
20	3/4	11/1612UNF		15	15			14,5	32
25	1	15/1612UNF		21	20			15,5	38
32	11/4	15/812UNF		27	27			15,5	46
40	11/2	11/212UNF		33	33			19	50
50	2	21/212UNF		44	44			22	75

F 10

# Fitting type F 10

Metric stand type – light serie DIN 3353 (BEL)

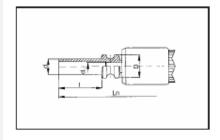


				d.					$\overline{}$
1				Typhadice					
DN	N	D	GG	GHM, GHH, GH1 SW1 ST, GH2 SW2ST	4 SP	PH 2440D	PH 28400	А	d
1				PH2040W2040H, PH23F0W590	PH2390H	표	푼		
2	5/64			1,1					4
3	1/8								
4	5/32	12	3,5	3				20	6
5	3/16	12		2,4					6
6	1/4	12	5,5	4				22	8
8	5/16	14	7	5,5				24	10
10	3/8	17	9	7				27	12
12/13	1/2	20	11	10				30	15
16	5/8	22		13				32	18
20	3/4	27		15,5				34	22
25	1	32		21,5				36	28
32	11/4								
40	11/2								
50	2								

F 20

# Fitting type F 20

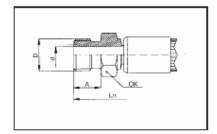
Metric stand type – heavy serie DIN 3353 (BES)



				d.					
l .			_	Typhadice				1	
DN	N	D	GG	GH1 SW1 ST, GH2 SW2ST	45P	H12440D	H 28400	А	d
l .				PH2040W2040H, PH23F0W590	PH2390H	Œ	歪		
2	5/64								
3	1/8								
4	5/32	12		3				23	8
5	3/16								
6	1/4	12		4				24	10
8	5/16	14		5,5				25	12
10	3/8	17		7				27	14
12/13	1/2	20		10				30	16
16	5/8	22		13				32	20
20	3/4	27		15,5				34	25
25	1	32		21,5	l		l	36	30
32	11/4	42		28				40	38
40	11/2								
50	2								

G 10

## Fitting type G 10

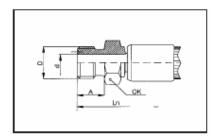


				d	d				
1				Typhadice					
DN	N	D	GG	GHM, GHH, GH1 SW1 ST, GH2 SW2ST	4 SP PH2390H	FH 2440D	H 28400	А	OK
4	3/16								
6	1/4	M 14x1,5	5,5	4				10	14
8	5/16	M16x1,5	7	5,5				10	17
10	3/8	M18x1,5	9	7				10	19
13	1/2	M 22x1,5	12	10				12	22
16	5/8	M 26x1,5		13				12	27
20	3/4	M 30x1,5		15,5				12	30
25	1	M 38x1,5		21,5				14	41
32	11/4	M 45x1,5		28				14	46
40	11/2								
50	2								

G 20

### Fitting type G 20

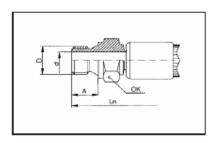
with BSP thread



				d					
				Typ hadice					
DN	IN	D	GG	GHM, GHH, GH1SW1ST, GH2SW2ST	4 SP	PH24400	PH2640D	А	ОK
4	3/16	G 1/4	3,5	3				12	14
6	1/4	G 1/4	5,5	4		2,4		12	17
8	5/16	G3/8	7	5,5				12	19
10	3/8	G 1/2	9	7				14	22
13	1/2	G 5/8	12	10				14	27
16	5/8	G 3'4		13				16	32
20	3/4	61		15,5				16	36
25	1	G11/4		21,5				16	46
32	1 1/4	G11/2		28				16	56
40	1 1/2								
50	2								

G 30

### Fitting type G 30

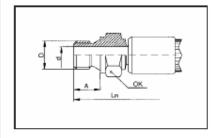


				d			
				Typ hadice			
DN	IN	D	GG	GHM, GHH, GH1SN/1ST, GH2SN/2ST	4SP	A	0K
				PH2040N/2040H, PH23V0N/590	PH2390H		
4	3/16	M 12x1,5	3,5	3		10	14
6	1/4	M 14x1,5	5,5	4		10	17
8	5/16	M 16x1,5	7	5,5		10	19
10	3/8	M 18x1,5	9	7		10	22
13	1/2	M 22x1,5	12	10		12	27
16	5/8	M 26x1,5		13		12	32
20	3/4	M 30x1,5		15,5		12	36
25	1	M 38x1,5		21,5		14	46
32	1 1/4	M 45x1,5		28		14	56
40	1 1/2						
50	2						

G 40

# Fitting type G 40

with BSP thread

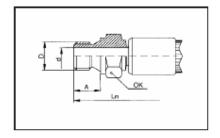


				d					
				Typ hadice					
DN	IN	D	GG	GHM, GHH, PHTC, PH2030T, GH1SN/1ST, GH2SN/2ST	4 SP	24400	PH 2640D	А	OK
				PH2040N/2040H, PH2370N/590	PH2390H	푼	표		
4	3/16	G1/8	3,5	3				8	14
6	1/4	G 1/4	5,5	4		3,6		12	19
8	5/16	G 3/8	7	5,5				12	22
10	3/8	G 3/8	9	7				12	22
13	1/2	G 1/2	12	10				14	27
16	5/8	G 3/4		13				16	32
20	3/4	G 3/4		15,5				16	32
25	1	61		21,5				16	41
32	1 1/4	G11/4		28				16	50
40	1 1/2								
50	2								

G 50

## Fitting type G 50

with BSP thread

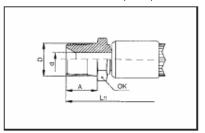


				d					
				Typ hadice					ı
DN	IN	D	GG	GHM, GHH, GH1SN/1ST, GH2SN/2ST	4 SP	2440	28.40D	А	OK
				PH2040N/2040H, PH2370N/590	PH2390H	Ξ	Æ		
4	3/16	G 1/4		3				12	19
6	1/4								
8	5/16								
10	3/8	G 1/2		7				14	27
13	1/2	G 5/8		10				14	30
16	5/8								
20	3/4	61		15,5				16	41
25	1	G11/4		21,5				16	50
32	1 1/4	G11/2		28				16	56
40	1 1/2								
50	2								

G 60

# Fitting type G 60

with cone NPT thread (AGN)

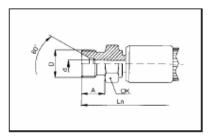


				-					_
				d					
				Typ hadice			_		
DN	N	D	GG	GHM, GHH, PHTC, PH2030T, GH1 SN/1 ST, GH2SN/2ST	4SP	PH240D	PH2640D	A	OK
				PH2040N/2040H, PH23F0N/590	PH2390H	古	赱		
4	3/16	1/8-27NPT		3				10	14
6	1/4	1/4-18NPT		4				15	17
8	5/16	3/8-18NPT		5,5				15	19
10	3/8	3/8-18NPT		7				15	19
13	1/2	1/2-14NPT		10	9			20	24
16	5/8	3/4-14NPT		13	12			20	30
20	3/4	3/4-14NPT		15,5	15			20	30
25	1	1-11 1/2 NPT		21,5	20			25	36
32	11/4	1 1/4-11 1/2NPT		28	27			25	46
40	11/2	1 1/4-11 1/2NPT		34	33			26	50
50	2	2-11 1/2NPT		45	44			27	60

H 10

## Fitting type H 10

For sealing cone 60° DIN 7631

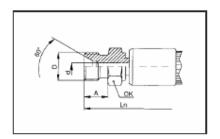


				d					
1				Typ hadice					
DN	N	D	GG	GHM, GHH, GH1 SW1 ST, GH2SN/2ST	4SP	2440D	28400	А	OK
				PH2040W2040H, PH23F0W590	PH2390H	퓬	폾		
4	3/16	M12x1,5	3,5	3				10	14
6	1/4	M 14x1,5	5,5	4				10	17
8	5/16	M16x1,5	7	5,5				10	19
10	3/8	M18x1,5	9	7				10	22
13	1/2	M 22x1,5	12	10				12	27
16	5/8	M 26x1,5		13				12	32
20	3/4	M 30x1,5		15,5				12	36
25	1	M 38x1,5		21,5				14	46
32	11/4	M45x1,5		28				14	55
40	11/2								
50	2								

H 40

### Fitting type H 40

For sealing cone 60° with BSP thread (AGR)

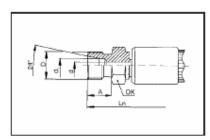


				d					
1				Typ hadice				1	
DN	N	D	GG	GHM, GHH, PHTC, PH2030T, GHI SWI ST, GH2SW2ST	4SP	PH 2440D	PH 28400	А	OK
				PH2040W2040H, PH23F0W590	PH2390H	표	폾		
4	3/16	G 1/4	3,5	3				11,4	17
6	1/4	G 1/4	5,5	4				11,4	17
8	5/16	G 3/8	7	5,5				14	22
10	3/8	G 1/2	9	7				16,5	24
13	1/2	G 5/8	12	10				177	27
16	5/8	G 3/4		13				19,1	32
20	3/4	G1		15,5				20,3	36
25	1	G 1 1/4		21,5				21,5	46
32	11/4	G 1 1/2		28				22,9	55
40	11/2	G2		34				26,4	70
50	2	G 2 1/2		45				26,4	80

J 10

### Fitting type J 10

For sealing cone 24° Light serie DIN 3902 (CEL)

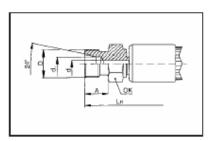


				d					
1				Typ fedice					
DN	N	D	GG	GHM, GHH, PHTC, PH2090T, GH1 SN/1 ST, GH2SN/2ST	4SP	2440D	dı	A	OK
				PH2040W2040H, PH23F0W590	PH2390H	Ŧ			
4	3/16	M12x1,5	3,5	3			6	10	14
6	1/4	M 14x1,5	5,5	4			8	10	14
8	5/16	M16x1,5	7	5,5			10	11	17
10	3/8	M18x1,5	9	7			12	11	19
13	1/2	M 22x1,5	12	10	9		15	12	22
16	5/8	M 26x1,5		13	12		18	12	27
20	3/4	M 30x2		15,5	15		22	14	30
25	1	M 36x2		21,5	20		28	14	36
32	11/4	M 45x2		28	27		36	16	46
40	11/2	M 52x2		34	33		42	16	55
50	2								

J 20

# Fitting type J 20

For sealing cone 24° Heavy serie DIN 3902 (CES)

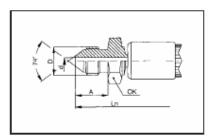


				d					
				Typ hadice					
DN	IN	D	GG	GHM, GHH, PHTC, PH2030T, GH1SN/1ST, GH2SN/2ST	4 SP	2440	ф	Α	OK
				PH2040N/2040H, PH2370N/590	PH2390H	Ξ			
4	3/16	M 16x1,5	3,5	3			8	12	17
6	1/4	M 18x1,5	5,5	4			10	12	19
8	5/16	M 20x1,5	7	5,5			12	12	22
10	3/8	M 22x1,5	9	7			14	14	24
13	1/2	M 24x1,5	12	10	9		16	14	27
16	5/8	M 30x2		13	12		20	16	32
20	3/4	M 38k2		15,5	15		25	18	41
25	1	M 42x2		21,5	20		30	20	46
32	1 1/4	M 52x2		28	27		38	22	56
40	1 1/2								
50	2								

K 10

# Fitting type K 10

For sealing cone 74°

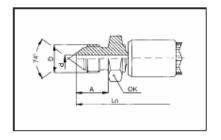


				d					
				Typhatica					
DN	IN	D	GG	GHM, GHH, GH1SW1ST, GH2SW2ST	4 SP	PH 24400	PH 2640D	А	OK
					PH2390H	世	古		
4	3/16	M 12x1,5		3				14	14
6	1/4	M 14x1,5		4				14,5	17
8	5/16	M 16x1,5		5,5				15,5	19
10	3/8	M 18x1,5		7				17	22
13	1/2	M 22x1,5		10				19	27
16	5/8	M 27x2		13				22	32
20	3/4	M 33x2		15,5				23	41
25	1	M 39k2		21,5				25	46
32	1 1/4	M 48k2		28				28	56
40	1 1/2								
50	2								

K 20

# Fitting type K 20

For sealing cone 74° with UNF thread SAE J514 (AGJ – JIC)

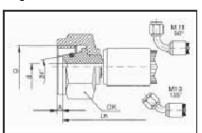


				d					
				Typhadice					
DN	IN	D	GG	GHM, GHH, PHTC, PH2030T, GH1SN/1ST, GH2SN/2ST		24400	PH 2640D	А	OK
				PH2040N/2040H, PH2370N/590	PH2390H	푼	굺		
4	3/16	7/16-20UNF		3				14	14
6	1/4	1/2-20UNF		4	3,6			14,5	17
8	5/16	916-18UNF		5,5	5,5			15,5	19
10	3/8	3/4-16UNF		7	9			17	22
13	1/2	7/8-14UNF		10	9			19	27
16	5/8	11/16-12UNF		13	12			22	32
20	3/4	15/16-12UNF		15,5	15			23	41
25	1	1 5/8-12UNF		21,5	19			25	46
32	1 1/4	1 7/8-12UN		28	25,5			28	56
40	1 1/2								
50	2								

**M 10** 

### Fitting type M 10

For sealing cone 24° Light serie DIN 3902

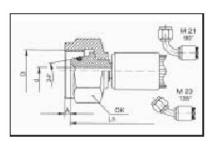


			_	h					
			$\vdash$	Typhadice					ш
DN	IN	D	GG	GHM, GHH, PHTC, PH2030T, GH1SN/1ST, GH2SN/2ST	4 SP	2440	284ID	Α	ОK
				PH2040N/2040H, PH2370N/590	PH2390H	王	Æ		
2	5/64	M 12c1,5 M 14c1,5		1,1				2,5	1417
4	3/16	M 12x1,5		3				2,5	14
6	1/4	M 14x1,5		4				2	17
8	5/16	M 16x1,5		5,5				2	19
10	3/8	M 18x1,5		7				2	22
13	1/2	M 22x1,5		10				3	27
16	5/8	M 26x1,5		13				4	32
20	3/4	M 30x2		15,5				4	36
25	1	M 38k2		21,5				4,5	41
32	1 1/4	M 45x2		28				7	50
40	1 1/2	M 52x2		34				7	60

**M 20** 

### Fitting type M 20

For sealing cone 24 ° Heavy serie DIN 3902 (DKOS)



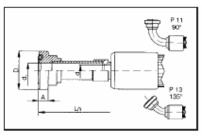
				đ					
1				Typ hadica					
DN	N	D	GG	GHM, GHH, PHTC, PH2030T, GHI SWI ST, GH2SW2ST	4SP	PH240D	PH2640D	A	ОК
				PH2040N/2040H, PH23F0N/590	PH2390H	古	亡		
2	5/64	M 14c1,5/M 16x1,5		1,1				2,5	17/19
3	1/8	M16x1,5		1,5				2,5	19
4	5/32	M16x1,5		2				2,5	19
6	1/4	M18x1,5	5,5	4				2,5	24
8	5/16	M 20x1,5	7	5,5		4	4	2,5	24
10	3/8	M 22x1,5	9	7		6		4	27
13	1/2	M 24x1,5	12	10	9	7	7	4	30
16	5/8	M 30x2		13	12			4	36
20	3/4	M 36x2		15,5	15	13	15	5	46
25	1	M 42x2		21,5	20	17,5		6,5	50
32	11/4	M 52x2		28	27			6,5	60

For PH2440D, PH2640D we do not supply M21, M 23  $\,$ 

P 10

# Fitting type P 10

For pressure up to 210 bar SAE J518

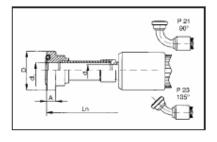


1			<u> </u>	d				
	l l	_	<u> </u>	Typ hadica			_	
DN	N	D	GG	GH1 SW1 ST, GH2SW2ST	4SP	PH 2440D	PH 28400	버
				PH2040W2040H, PH23F0W590	PH2390H	퓬	폾	
4	3/16							
6	1/4							
8	5/16							
10	3/8							
13	1/2	30,2		10	9			12
16	5/8							
20	3/4	38,1		15,5	15			19
25	1	44,5		21,5	20			25
32	11/4	50,8		28	27			31
40	11/2	60,3		34	33			38
50	2	71,4		45	44			45

P 20

### Fitting type P 20

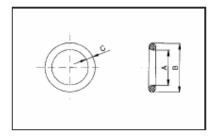
For pressure up to 420 bar SAE J518



DN	N	D	GG	GH1 SIN/1 ST, GH2SIN/2ST	4SP	244ID	PH 28400	버
				PH2040W2040H, PH23F0W590	PH2390H	퓬		
4	3/16							
6	1/4							
8	5/16							
10	3/8							
13	1/2	31,7		10	9			12
16	5/8							
20	3/4	41,2		15,5	15			19
25	1	47,6		21,5	20			25
32	11/4	54		28	27			31
40	11/2	63,5		34	33			38
50	2	79,3		45	44			45

Ring

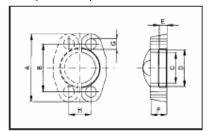
For P10, P20



DN	N	А	A B	
4	3/16			
6				
8				
10	3/8			
13	1/2	18,84	25,7	3,53
16				
20	3/4	25	32,06	3,53
25	1	32,9	39,98	3,53
32	11/4	37,7	44,76	3,53
40	11/2	47,2	54,28	3,53
50	2	96,7	63,8	3,53

### Flange

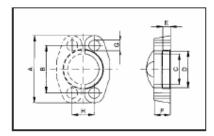
For presuure up to 210 bar



DN	IN	А	В	С	D	E	F	G	Н
4	3/16								
6									
8									
10	3/8								
13	1/2	54	38,1	24,6	30,9	13	8,6	9	
16									17,5
20	3/4	65	47,6	32,5	38,8	14,5	10,4	11	22,2
25	1	70	52,4	38,8	45,2	14,5	10,4	11	26,2
32	1 1/4	79,5	587	44	51,5	14,5	12,4	12	30,2
40	1 1/2	94	69,8	51	61,1	16	13,4	13,4	367
50	2	101,5	77,8	63	72,2	16	13,4	13,4	427

### **Flange**

For presuure up to 420 bar

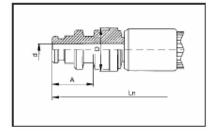


DN	IN	А	В	С	D	E	F	G	Н
4	3/16								
6									
8									
10	3/8								
13	1/2	56,5	40,5	24,6	32,5	7,2	22,3	9	18,3
16									
20	3/4	71,5	50,8	32,5	42	8,2	28,4	11	23,8
25	1	81	57.2	38,9	48,4	9	36,6	13	27,8
32	1 1/4	96,5	667	44,4	54,7	9,7	39,6	15	31,4
40	1 1/2	113	79,4	51,5	64,2	12	45,9	17	36,5
50	2	133,5	96,8	67,4	80,1	12	19,8	21	44,6

### R 10

# Fitting type R 10

For coupling O – system



DN	IN	D	GG	GHM, GHH, GH1SN/1ST, GH2SN/2ST	4 SP	PH 24400	PH 2640D	А
					PH2390H	E.	n.	
4	3/16							
6	1/4	16		3,5				21
8	5/16							
10	3/8	22		6				21
13	1/2	25		9				21
16	5/8	27		12				21,8
20	3/4	30		15,5				21
25	1	40		21,5				25
32	1 1/4	48		28				23,5
40	1 1/2							
50	2							

### Special fittings

In case that the fittings requested by you are not in catalogue KOHAFLEX Hydraulic hoses, please require them and for easier comunication mention the norm or technical data sheet of fitting.